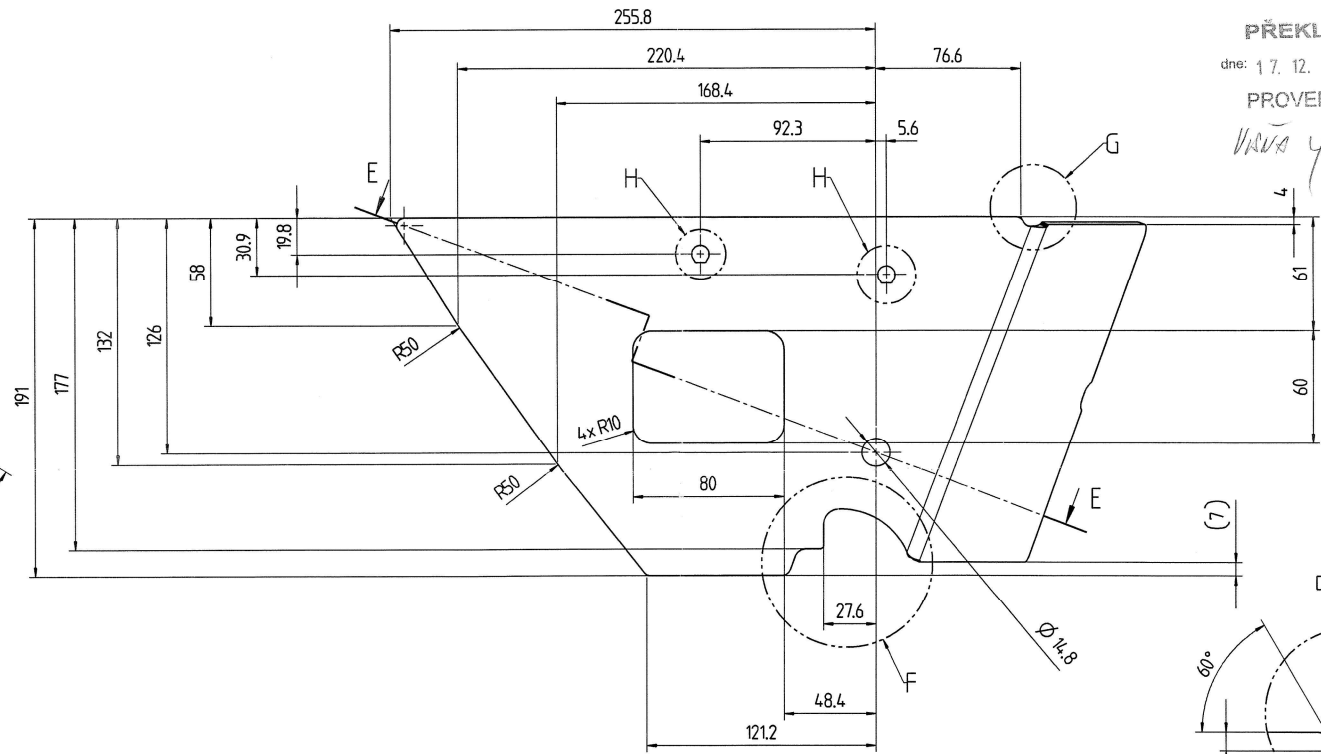
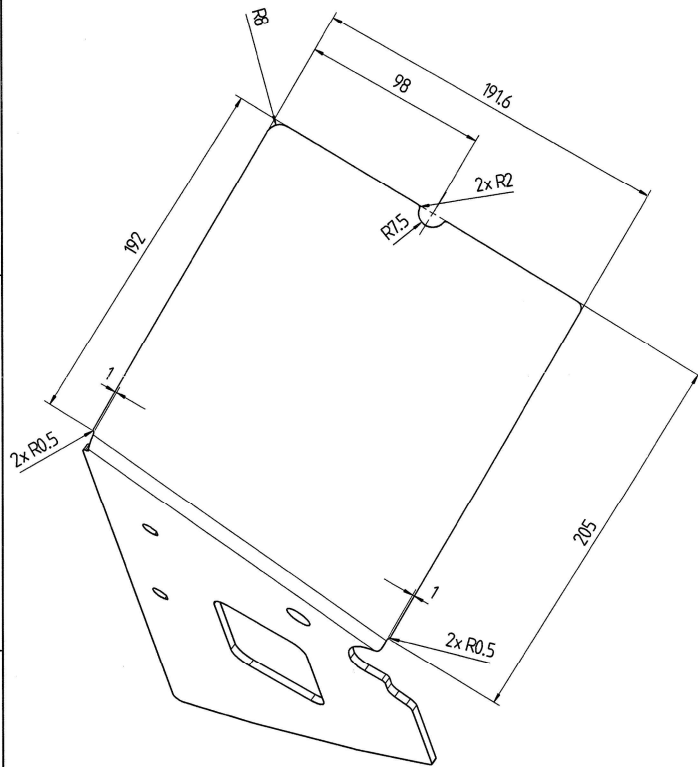
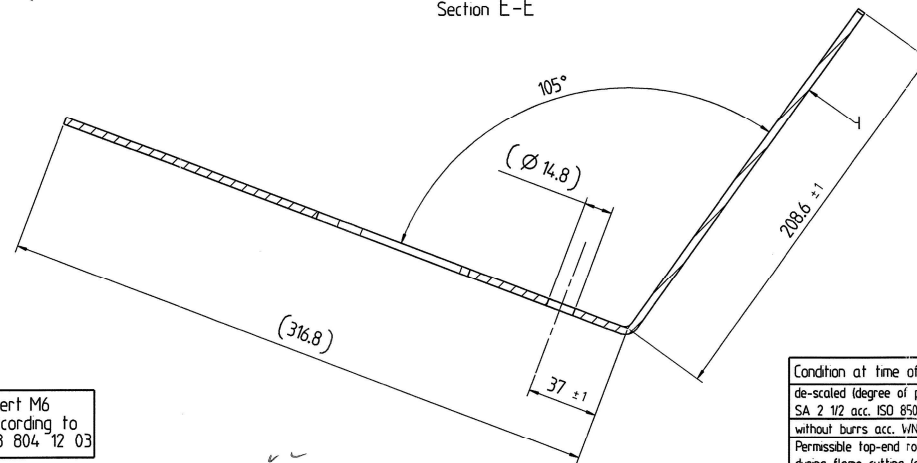


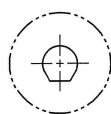
View following I



Section E-E



Detail H
1:1



Shape for metal insert M6
Cotation and tolerances according to
technical specification N° : 003 804 12 03

KOTOVÁNÍ A TOLERANCE DLE
TECHN. SPECIFIKACÍ

KRIT. PARAMETRY

Critical parameters

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 4
- Bend radii : R = 4

11010201

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. VDI 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. VDI 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	
General tolerance (GT) in mm	
Size range	
L = 30 ≤ 120	120 ≤ 400
400 ≤ 1000	
GT coarse	
L 1 2 3 4	
≤ 1 1 2 4 6	
Lengths (L) and angle (L) ± GT	
Tolerance Symbols ISO 1101	
○ roundness = 1/2a-Tol.	
□ straightness/flatness = GT	
⊙ concentricity/run out = GT	
∥ symmetry = GT	
∥ parallelism = GT	
⊕ position = GT	
Languages:	
en,fr	

02	Oiled --> oiled permissible	T48720		
Index	alteration	Change no	Fit	Toler.
Inspection dim.				
Auxiliary dim.				
Date	Name	Blank no.		
10.12.2013	J.Fanteny			
Checked	13.12.2013	F.Proust		
Auth'd	20.12.2013	R.Pelletier		
Mccheck	13.1.2014	J.LeCasse		
Material: S235JR following EN10025-2				
Weight: 2.4				
Title: support front left				
PROD. Scale 1:2				
Sheet: 1 of 1				
Drawing number: 11914.010905				
Confidential document Refer to protection notice ISO 10006				
Repl.				
Orig.				

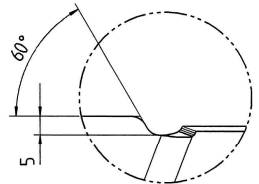
PŘEKLAD

dne: 17. 12. 2014

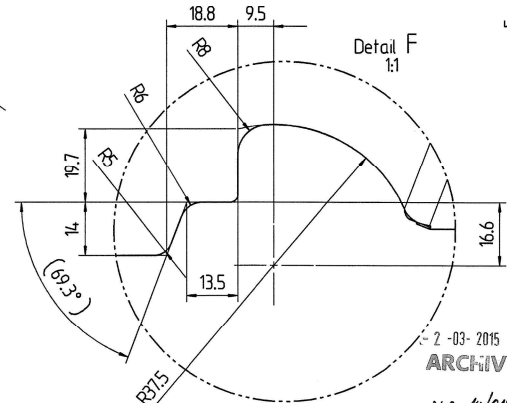
PROVEDL/A

VÁRVA

Detail G
1:1



Detail F
1:1



2-03-2015
ARCHIV

N2 14/01402

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Released

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